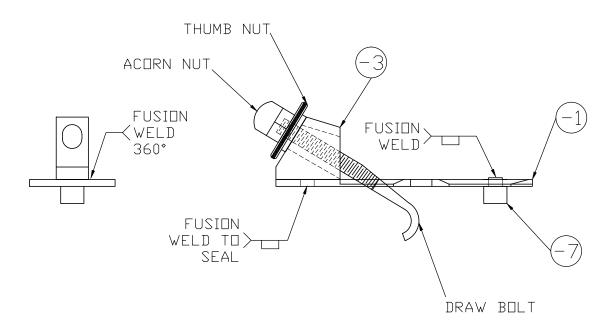
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REVISIONS							
REV	DESCRIPTION	DATE	INITIAL	APPROVED			
1	CH'D BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED.	4/29/02	-	-			
2	GRIND ON BUTTON WELD ELIMINATED.	11/26/02	-	-			
3	MATERIAL CH'D TO STAINLESS STEEL P/N -1, -3, -7.	7/28/04	-	-			
4	DELETED UNASSOCIATED .330 MEASUREMENT FROM X-REF. P/N -3.	11-21-06	-	-			
5	CH'D ENGRAVE, ADDED FARSIDE ENGRAVE S/N, "MADE IN USA".	4/30/09	-	-			
5A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED DRAW BOLT, THUMB NUT, & ACORN NUT TO ASSY. VIEW, CH'D REVISIONS TO NUMERICAL.	8/14/09	RJC	-			



ASSEMBLY

*SAME PART USED ON OTHER RIGGING TOOLS

YASSY Y QTY	B/0	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	1
		-1	1	PLATE	2.2.	.080 × 1 × 3	
		-3*	1	LUG	2.2.	5/8 × 3/4 × 3/4	
		-7 *	1	BUTTON	2.2.	Ø.270 × .300	
		RBA9935*	1	DRAW BOLT			
	B/0*		1	ACORN NUT	2.2.	10-32 UNF	
	B/□*		1	THUMB NUT	STEEL	10-32 UNF BLACK REID TOOL #V-1	

® RED BARN MACHINE

LATERAL RIGGING TOOL

DWG NO. REV l5A UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS .XXX ± .005 FRACTIONS ± 1/32 COLE APPROVED FRACTIONS ± 1/32 ANGLES ±.5° UNLESS DTHERWISE SPECIFIED

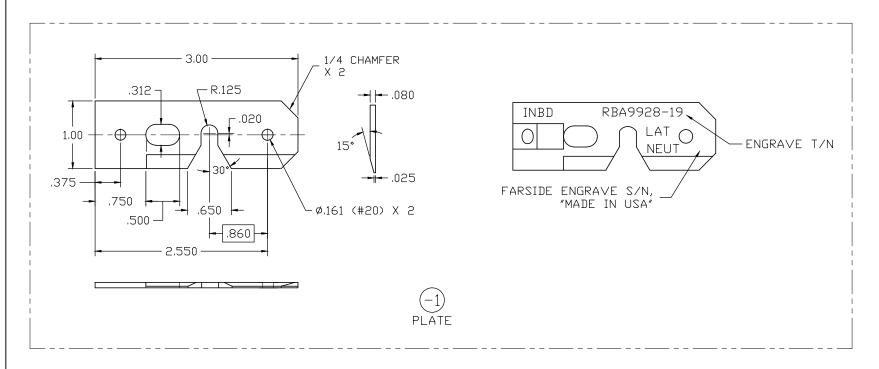
1. BREAK ALL SHARP EDGES

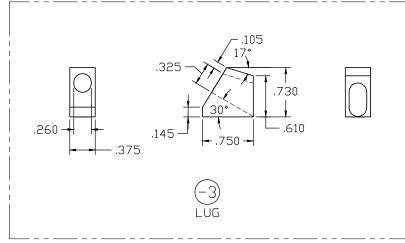
015 × 45° PR 015 R

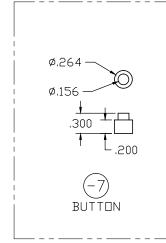
2. DIMENSIONAL LIMITS APPLY AFTER PLATING USED ON MODEL MD 500 SCALE DATE 4-19-02 SHEET 1 of 2 NTS

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	REVISIONS				
REV DESCRIPTION		DATE	INITIAL	APPROVED	
1	CH'D BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED.	4/29/02	ı	_	
2	GRIND ON BUTTON WELD ELIMINATED.	11/26/02	ı	_	
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® RED BARN	N MACHINE				
LATERAL RIGGING TOOL					
DWG NO. RBA9928-19-1 thru -7 5A					
UNLESS DITHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS UNLESS DITHERWISE SPECIFIED DRAWN BY: COLE APPROVED HEAT					
.XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5°	TREAT FINISH SPEC				
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 × 45° PR .015 R	MD 500				
.015 × 45* PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING					
SCALE NTS DATE $4-1$	9-02 SHEET 2 of 2				